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AMMI

Nuclear stewardship. Supplier strength.

MISSION, VISION & STRATEGY

MISSION

To be part of putting people to work, growing the nuclear industry and bringing electricity to everyone.

VISION

Great, long-lasting jobs in a growing nuclear industry will be created by manufacturers who truly understand nuclear safety as the industry does.

STRATEGY

Since we contribute to the predictable performance of nuclear plant operations, we strive to demonstrate a 'new' nuclear supply chain; one that offers nuclear stewardship from design to install and asks the right questions during fabrication, instead of in the field.



AMMI NUCLEAR EXPERIENCE





1989 – 2011 4 Fleets 9 Plants INPO Outage Guide EPRI Outage Guide





2011 – 2014 GM - AP 1000 Supplier Recovery

Nuclear Power Basics

What's Common?

- Water is boiled to steam
- Steam is piped to a turbine
- Turbine spins a generator-rotor
- M-Flux induced in generator-stator
- Electricity transformed to higher or lesser voltage potential
- Potential is transmitted and distributed to grid for use

What's Uncommon?

• The heat source



Nuclear Power Basics

What's Uncommon?

- Unstable Uranium 235 atom is split and releases unmatched heat and next generation neutrons
- Chemical reactions contained in specially designed reactors

Notable Considerations

- Design and specs are unique
- Requirements drive higher cost
- Known scarcity of suppliers
- Perceived risk is higher
- Price / margins follow risk



Protecting the Public



DESIGN / CONSTRUCT \rightarrow OPERATIONS & MAINTENANCE

Nuclear plants are licensed by the Federal government and mandated to protect the health and safety of the public in every aspect of the power plant life cycle

WHAT MAKES A SUPPLIER "NUCLEAR QUALIFIED?"

Compliance to NQA-1 (Nuclear Quality Assurance 1) & 10CFR50 Appendix B

Standards, requirements and programs developed align with:

- American Society of Mechanical Engineers (ASME)
- Nuclear Regulatory Commission (NRC)
- Department of Energy (DOE)
- Institute of Nuclear Power Operators (INPO)
- World Association of Nuclear Operators (WANO)
- Nuclear Energy Institute (NEI, an industry best practices oversight organization)



'Safety Related' or Related to Safety



Definitions

Nuclear Safety Related – systems, structures, components, procedures and controls that are relied upon to function during and following a 'Design Basis Event', which includes shutting down a reactor

• 10CFR 50 APP B – 18 Criteria

Industrial Safety Related – policies and protections put in place to ensure plant and factory worker protection from hazards that could cause injury

'Non Safety-Related'

Definition: critical to safe plant operation / shutdown with additional regulatory requirements and guidance recognized in 4 sub-classifications

Commercial Items: No credited benefit for safe plant operation or shutdown.

- Lightbulbs
- MS Software
- Drinking water systems

Significant Contributor: Passive plant systems that support safe operation and shutdown.

- Chemical injection valves
- Steam generator feed pumps

Radioactive Waste:

Plant systems that support storage and processing of irradiated effluents and gases

- Liquid RW pumps and valves
- Gaseous RW piping and filters

Augmented Quality:

Plant systems credited for Regulated events, such as fire, plant transients (ATWS), Loss of Offsite Power

- FP pumps, valves, detection equipment
- Batteries, cables, transformers



Points of Consideration

> There are 63 nuclear plants under construction now; 160 planned in the next 20 years

- All require similar or same systems, sub-systems and components
- The industry recognizes the scarcity of 'qualified' suppliers
 - TMI impacts have not fully recovered
- > The US nuclear industry is calling on the supply chain to bring cost-focused solutions
 - Delivering the Nuclear Promise
- ➢ ISO 9001 compliance is 75% nuclear compliant
 - NQA 1 audit and assessment data with new 'APP B' suppliers
- > The nuclear operators need suppliers to become 'nuclear extensions'
 - Weld shops, painting, motor repair, transformer overhauls
- Supplying nuclear requires assessment driven investment
 - People, process, and procedures for long term diversification



QUESTIONS?